

Media Information  
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## **High-tech in production: BMW Group enables automated driving for new vehicles**

+++ Automated Driving In-Plant earns CE certification +++ Plant Dingolfing launches series operation, expansion planned across entire production network +++ Nedeljković: "BMW Group once again sets new benchmark for automation and digitalisation of production processes" +++

**Munich, Dingolfing, Leipzig.** The BMW Group is systematically advancing the digitalisation and automation of its production processes within the BMW iFACTORY framework. Since 2022, the company has been testing Automated Driving In-Plant (AFW) for new vehicles at its largest European plant in Dingolfing. Following successful CE certification, the pilot project is now transitioning into series operation.

In addition to Dingolfing, Leipzig is also currently being enabled to implement the AFW project in series operation. Other facilities in the BMW Group production network are set to follow in stages.

"Automated Driving In-Plant optimises our production process and delivers significant efficiency gains for our logistics," explains Milan Nedeljković, member of the Board of Management of BMW AG responsible for Production. "That is why we will be swiftly rolling out this technology throughout our production network."

In addition to the BMW 5 Series and 7 Series in Dingolfing, this technology is now also being used for the MINI Countryman and other BMW models in Leipzig. In Dingolfing the new vehicles drive fully autonomously – without a driver – along a route of more than one kilometre, from the two assembly halls, through the "short test course", to the plant's finishing area. This is made possible by sensors installed along the route – creating the largest LIDAR infrastructure in Europe – and relying on an externally generated environment model and an external movement planner. Regardless of the vehicle's equipment options, this system controls its automated movements,



using state-of-the-art cloud architecture. Parts of the technology were provided by the young Swiss company Embotech AG, which the BMW Group already cooperated with in the early stages through its venture client unit, the BMW START-UP Garage.

Plant Leipzig plans to introduce automated driving for around 90 percent of the BMW and MINI models built there, with Plants Regensburg and Oxford set to follow in 2025. The new site in Debrecen, Hungary, will also implement this technology from the official launch of series production.

Going forward, the BMW Group plans to expand its use of Automated Driving In-Plant to other areas of production, such as for driving through the testing zone and in outdoor distribution areas. Production and development experts are also working closely together to refine the technology in-house. Another key factor in expanding the technology is the increasing use of on-board technology, which will support the external sensors in the long term.

“Over the next ten years, we will log several million test kilometres with Automated Driving In-Plant in our production network alone,” says Nedeljković. “In this way, the BMW Group is once again setting a new benchmark for automation and digitalisation of its production processes – while paving the way for future applications in the field of autonomous driving.”

**Corporate Communications****Media Information**

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**The BMW Group**

With its four brands, BMW, MINI, Rolls-Royce and BMW Motorrad, the BMW Group is the world's leading premium manufacturer of automobiles and motorcycles and also provides premium financial and mobility services. The BMW Group production network comprises over 30 production sites worldwide; the company has a global sales network in more than 140 countries.

In 2023, the BMW Group sold over 2.55 million passenger vehicles and more than 209,000 motorcycles worldwide. The profit before tax in the financial year 2023 was € 17.1 billion on revenues amounting to € 155.5 billion. As of 31 December 2023, the BMW Group had a workforce of 154,950 employees.

The success of the BMW Group has always been based on long-term thinking and responsible action. Sustainability is a key component of the BMW Group's corporate strategy – from the supply chain through production to the end of the use phase of all products.

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